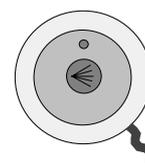


User and installation manual **HNS-M2**

STEAM GENERATOR -- CONTROL PANEL

HNS – M2 -- Midi 2 / On Off push button

For home and professional use



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Specifications

Operating voltage	230 V–240 V 1N~/2~, 230 V 3~, 400 V–415 V 3N~	(3.4 kW – 7.7 kW) (3.4 kW–14 kW) (3.4 kW–14 kW)
Output options	3.4 / 4.7 / 6.0 / 7.7 / 9.5 / 12.0 / 14.0 kW	
Enclosure class	IP 20	
Installation	Floor / wall	
Water tank material	Aisi 304, stainless steel	
Water tank pipes	Aisi 314, acid-resistant stainless steel	
Steamer dimensions	520 x 380 x 160 mm	
Weight when empty	about 11 kg	

Easy to use

Floor or wall installation
 Digital control panel Midi 2 (operating time can be set between 0–23 hours)
 On/Off push button (alternative method of control, operating time fixed 30 min)
 The installation of the control centre and On/Off push button in the steam room is allowed

Easy maintenance

Changeable resistors (3 pcs), of which 1 is fitted with a heat fuse.
 Fill cap for chalk remover (citric acid) has been placed on the upper part of the steam generator.
 Components easily replaceable, circuit board, heating elements, surface sensor.

Controls and accessories

Control panel Midi (0043256)
 On/Off push button (0043211)
 Sensor (0043210)
 Scent pump, (Essence kit 0038130)
 Scent pump canister 20 l (0038132)
 Automatic flush and rinse cycle. (Automatic drain valve 4310130)
 Steam nozzles (3.4–6.0 kW 1pc, 7.7–9.5 kW 2 pcs, 12–14 kW 3 pcs) (7819604)
 Light adapter (0043214)

Selecting the steam generator output for the steam room

You can estimate the power requirement using the formula below.

Volume (m³) x K1 x K2 = Power requirement (kW)

Forced ventilation	K1 = 0.75
No ventilation	K1 = 0.52
Acrylic wall	K2 = 1.00
Light wall: board + tile	K2 = 1.25
Heavy wall: stone, concrete + tile	K2 = 1.50
Very heavy wall: stone, concrete + tile	K2 = 2.00

In heavy built steam rooms, it is recommended to use e.g. electric heating cable for warming the seats, walls and floors.

Output kW	Light structure, acrylic, tempered glass		Light board wall + tile		Heavy wall, concrete, stone		Steam kg / h
	No A/C	Air conditioned	No A/C	Air conditioned	No A/C	Air conditioned	
3,4	2 – 7 m ³	2 – 6 m ³	2 – 6 m ³	2 – 5 m ³	2 – 5 m ³	2 – 4 m ³	5
4,7	3 – 8 m ³	3 – 7 m ³	3 – 7 m ³	2 – 6 m ³	2 – 6 m ³	2 – 5 m ³	6
6,0	4 – 13 m ³	4 – 9 m ³	4 – 8 m ³	3 – 7 m ³	3 – 7 m ³	3 – 6 m ³	8
7,7	6 – 15 m ³	6 – 11 m ³	6 – 10 m ³	5 – 9 m ³	5 – 9 m ³	4 – 8 m ³	10
9,5	9 – 17 m ³	9 – 13 m ³	9 – 14 m ³	8 – 13 m ³	7 – 11 m	6 – 9 m	13
12,0	12 – 24 m ³	11 – 18 m ³	11 – 20 m ³	9 – 16 m ³	9 – 16 m ³	8 – 12 m ³	16
14,0	18 – 30 m ³	14 – 22 m ³	14 – 24 m ³	12 – 18 m ³	11 – 17 m ³	10 – 14 m ³	19

Table for selecting a steam generator based on the steam room volume and wall materials.

General

HNS-M2 steam generators are only intended for use in heating spa facilities. Using steam generators in other areas than steam rooms can damage the building's structure.

The manufacturer is not responsible for damages caused if the unit has been used incorrectly or in a manner for which the unit was not designed for.

Water and steam pipe connections must be made prior to connecting the unit into the mains.

Due care and attention must be taken when making the connections. Proper sealing must be ensured for all extensions. A good extension must have at least taped over threaded connections, but it is recommended that connections are soldered.

Ventilation

It is not normally necessary to arrange ventilation for steam saunas that are used for less than two hours. Steam rooms that are used for more than two hours at a time need ventilation for functional and hygienic reasons. The ventilation recommendation is 10 to 20 m³ per person per hour.

If there is an empty space above the ceiling of the steam room, it must not be completely sealed off. Make at least one ventilation hole (100 mm x 100 mm) into the empty space, on the same wall with the door.

The **Supply air valve** may be a hole in the bottom part of the wall with the door or a gap under the door.

The **Exhaust valve** is placed in the ceiling or on a wall near the ceiling as far from the supply air valve as possible, however not above the door or the seats. The exhaust valve is connected to an air conditioning channel going outside

Forced ventilation. If natural ventilation is not adequate (e.g. negative pressure in the room where the fresh air is taken from), the steam room must be equipped with forced ventilation. Its output must be equivalent of 10 to 20 m³ of ventilation per person per hour.

Testing the water before using the steam generator.

The test packet that comes with the steamer includes test slips, which can be used for testing the water hardness number as follows:

Dip the test slip in water for about 1 second, take it out and shake off the excess water. After a minute, compare the colour code appearing on the test slip with the code key in the packet.

- Test result:
- < 3° dH, Very soft water.
 - > 4° dH, Soft water, Installing the decalcification device recommended
 - > 7° dH, Medium-hard water, Install decalcification device and retest the water hardness.
 - > 14° dH, Hard water, Install decalcification device and retest the water hardness.
 - > 21° dH, Very hard water, Install decalcification device and retest the water hardness.

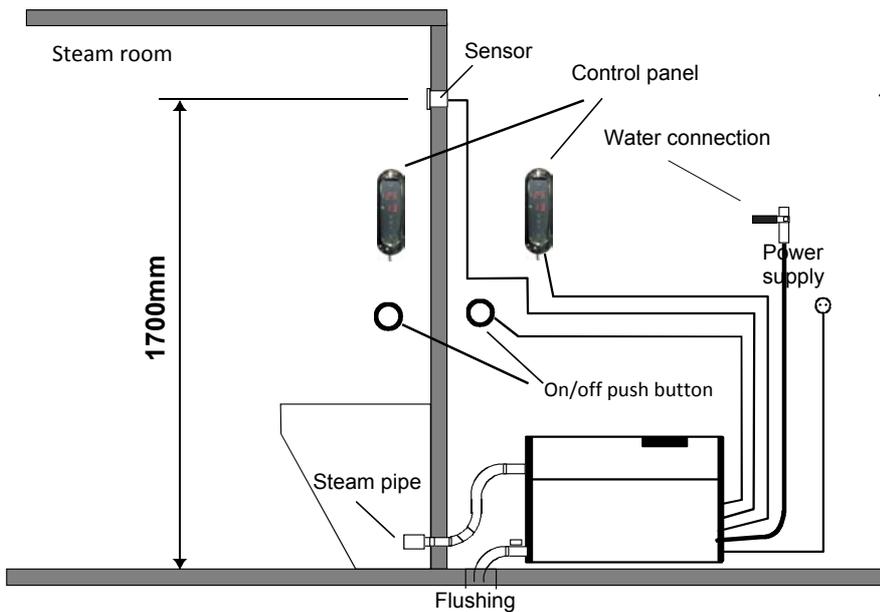
See page 9 for steam generator's operation time in hours before decalcification

The steam generator must be placed away from water and moisture (dry room). The room must be well ventilated as the unit also produces heat. The maximum temperature of the room must not exceed 35°C. Recommended minimum free space to sides and above the steamer is 30 cm. Adequate space for maintenance should also be planned for in the placement of the unit. There should be a drain nearby for draining the tank.

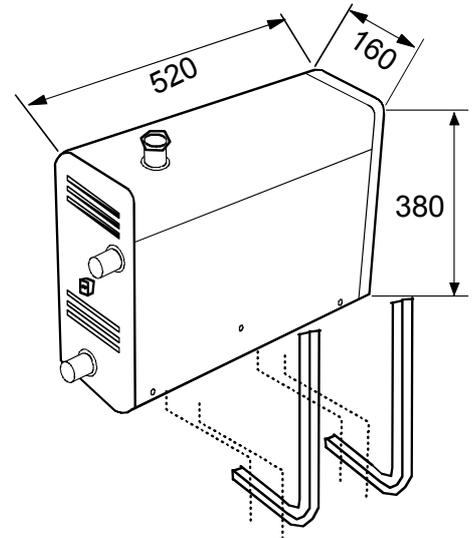
The steam generator can be installed freestanding on the floor or on the wall using wall fittings. When using wall fittings, ensure you use appropriate fittings and screws for the type of construction material of your walls. The steam generator weighs about 17 kg when filled with water.

When the automatic drain valve is used, it is recommended you use wall installation so an adequate angle can be ensured for draining of water.

Image of principle of installation



Locating the control panel



Generator wall mounting

Control panel is installed inside or outside the steam room, model HNS – M2.

The cable of the control panel can be extended with an equivalent cable, max 10 m.

The On/Off push button can be used for remote starting and stopping of the steam generator, the push button can be placed inside or outside the steam room. For more detailed instructions, see page 12

Steam nozzle/nozzles are fitted approximately 200 to 400 mm from the floor underneath a bench or a seat, or onto the wall so that the hot steam cannot burn anyone's feet. The steam nozzles are aimed towards the floor. When the nozzles are installed, you must ensure to place them somewhere where nobody can accidentally touch them. **The steam temperature is +100 °C** and it can cause injuries on contact.

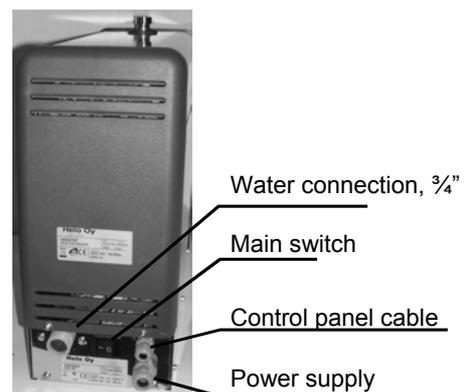
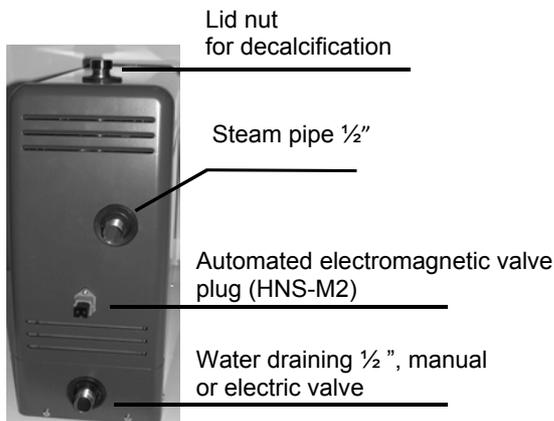
If children or people with impaired reflexes use the steam room, the steam nozzle must be fitted with a protector that prevents people from being exposed to the hot steam shower.

Sensor. The sensor is connected with the steam generator circuit board to connectors T1 and T2 which identify it automatically.

Sensor is installed at about 1,700 mm high, preferably on the wall opposite the door. It is recommended to seal the sensor installation hole with appropriate sealing material, so that moisture cannot enter the wall structures.

The steam room thermometer is installed at such a height that it shows the same reading as the control panel.

Steamer connections



Water and steam pipe connections

Connect the flexible 3/4" water connection tube in the packaging to the water connection in the installation panel of the unit and to **the cold water piping** of the building. The water pressure must be between 0.2 and 10 bars. The water supply pipe must have a manual stop valve for stopping water supply to the unit, if the unit is not used for a prolonged time.

Installation must follow local regulations

It is recommended to use at least 18x16 mm (steam generator's size 3.4 kW-9.5 kW) and 22x20 mm (steam generator's size 12.0 kW- 14 kW) copper pipe or a silicone tube of similar type when connecting the steam pipe. The steam pipe diameter must be the same for the whole length.

The steam pipe must be tilted upwards or downwards from the steam generator to the steam room. There **MUST NOT** be any water seals or water pockets. The condensation water forming in the steam pipe must be allowed to drain freely to the steam room or back to the generator. If a fragrance pump is connected to the generator, the pipe must **ALWAYS** drain away from the steamer, so that the chemicals cannot get into the tank.

Recommended maximum length for the steam pipe is 5 metres.

It is recommended to always use additional insulation for the steam pipe, for both safety reasons and to prevent water condensation in the pipe.

Clearance from an uninsulated steam pipe to flammable material such as wood must be at least 10 mm.

WARNING: Hot steam can cause burn injuries.

The electromagnetic valve designed for discharging water from the steam generator tank (accessory: Automatic drain valve) is installed on the downpipe, alternatively use manual flushing valve. Connect the downpipe (copper pipe with a minimum diameter of 16 mm) to the downpipe of the steam generator. The downpipe is led to the nearest drain outside the steam room. The temperature of the discharge water is 90–95 C.

IMPORTANT! No stoppers (valves, taps, etc.) may be fitted on the downpipe.

Regardless of where the downpipe is led, it must fall all the way from the steam generator to the drain. To ensure adequate fall, you may have to place the steam generator on a wall mount or on a stand.

The steamer generator's tank should be drained after each use. This extends the life cycle of the appliance and reduces scaling and the need for repair.

The product's warranty will be void if the steam generator has been incorrectly installed or it has been used in a manner other than described in the user manual.

The warranty also expressly excludes operational faults if they are caused by hard water i.e. water with high levels of chalk, or otherwise impure water.

The steam generator must be maintained as described in the user manual.

Electrical connections

The sauna heater must be connected to the mains by a qualified electrician and in compliance with current regulations. The steam generator is connected with a semi-permanent connection. Use H07RN-F (60245 IEC 66) or a corresponding type cables

Output kW	Generator connection cable H07RN-F / 60245 IEC 66 mm ² 400V-415V 3N~	Fuse A	Generator connection cable H07RN-F / 60245 IEC 66 mm ² 230V 3~	Fuse A	Generator connection cable H07RN-F / 60245 IEC 66 mm ² 230V-240V 1N~/2~	Fuse A	Room size m ³ *)
3.4	5 x 1.5	3 x 10	4 x 1.5	3 x 10	3 x 2.5	16	1,5 – 2,5
4.7	5 x 1.5	3 x 10	4 x 2.5	3 x 16	3 x 6.0	25	2,5 – 5
6.0	5 x 1.5	3 x 10	4 x 2.5	3 x 16	3 x 6.0	25	5 – 7
7.7	5 x 2.5	3 x 16	4 x 6	3 x 25	3 x 10	35	7 – 10
9.5	5 x 2.5	3 x 16	4 x 6	3 x 25	-----	-----	10 – 12
12.0	5 x 6	3 x 25	4 x 10	3 x 35	-----	-----	12 – 15
14.0	5 x 6	3 x 25	4 x 10	3 x 50	-----	-----	15 - 18

Main switch

There is a main switch at the bottom of one end of the steam generator, which is used only when the steam room is not to be used for a long period of time.

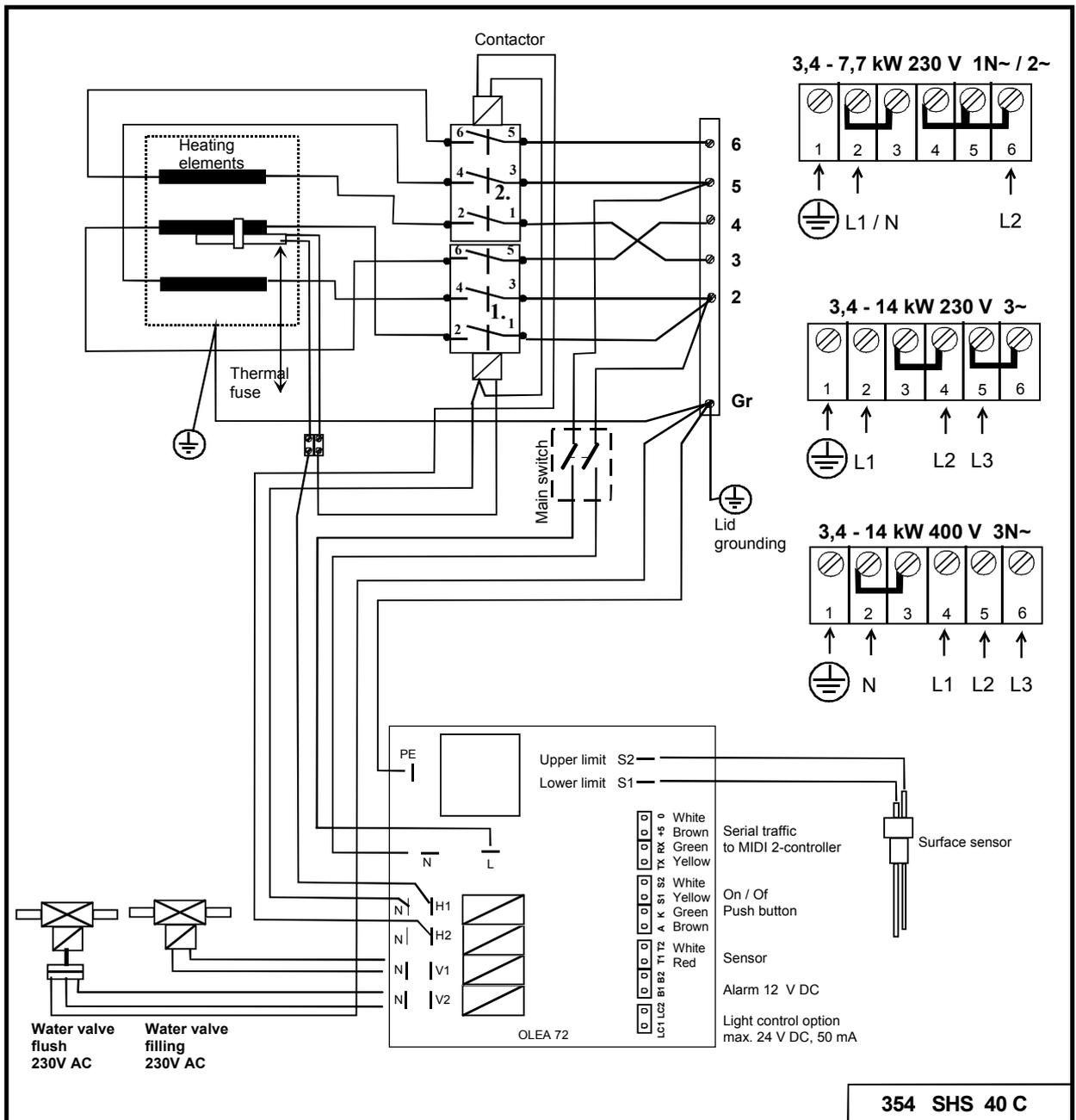
The steam generator's automatic flushing and rinsing function will stop, if the power is switched off.

(Optional, Automatic drain valve)

Steam generator's heating elements

Teho Power Leistung	Vastus / Element / Heizstäbe 230V		
	1	2	3
3.0	1000W/SEPD 131	1000W/SEPD 130	1000W/SEPD 131
3.4	1150W/SEPD 97	1150W/SEPD 111	1150W/SEPD 97
4.7	1567W/SEPD 98	1567W/SEPD 112	1567W/SEPD 98
6	2000W/SEPD 99	2000W/SEPD 113	2000W/SEPD 99
7.7	2567W/SEPD 100	2567W/SEPD 114	2567W/SEPD 100
9.5	5250W/SEPD 116	3500W/SEPD 115	5250W/SEPD 116
12	4250W/SEPD 119	3500W/SEPD 115	4250W/SEPD 119
14	5250W/SEPD 116	3500W/SEPD 115	5250W/SEPD 116

Connection diagrams



HNS – M2 3,4 – 7,7 kW 230V – 240V 1N~/ 2~,
 230V 3~,
 400V - 415V 3N~

HNS – M2 9,5 – 14,0 kW 230V 3~,
 400V - 415V 3N~

Steam generator 2 grade control

Control of steam generator heat element has two grades.

Example: The set temperature is +43 °C. When the temperature reaches +43 °C, two elements are switched off with the help of a contactor and one element retains the temperature with the help of another contactor. If the temperature rises +1°C from the temperature set, all elements are switched off. When the temperature drops below - 1 °C, all elements are switched back on. This ensures stable steam production for the entire duration of the operation.

Steam generator maintenance procedures

The water tank of the steam generator must be drained after every use.

To prolong its service life and to reduce the need for manual decalcification we recommend that **steam generators used in public facilities are connected to a water softening filter, which removes the calcium.** This is especially important if the water hardness exceeds 7° dH (German hardness).

Water softening filter must not generate foam or produce harmful chemicals, which may give erroneous view of the water level in the tank and cause the heat coil fuse and heat elements to break.

In normal private use the need for decalcification is minimal, as the water is not particularly hard. However, the steam generator must be decalcified at least once a year. This removes the calcium from the tank walls and heating elements.

Steam generator decalcification

- Start the steam generator and let it run until the water in the tank boils.
- Stop the steam generator.
- Detach the lid nut of the pipe that travels through the steam generator lid. **Caution**
The lid nut is hot.
- Pour the deliming agent (e.g. citric acid) into tank via the pipe using a funnel.
- Attach the lid nut to the pipe and let the agent work.
- The steam generator flushes and rinses the tank automatically after about 15 minutes and you can use the steam generator again. (Accessory: Automatic drain valve).
- **Manual flush valve::** After boiling, let the citric acid solution act in the tank for 15 minutes and flush the tank after that by opening the flush valve. Close the valve after the first flushing and restart the steamer and allow the tank to fill up with water. Repeat the process if necessary.



Citric acid deliming agent is odourless and harmless and it does not harm the steam generator's components. If other type of deliming agent is used, bathing during decalcification is not allowed.

As can be seen from the adjoining chart, the need for manual decalcification depends on water quality, steam generator output and operation time.

Operation time in hours before decalcification. A water softener must be used in public facilities to reduce the need for manual decalcification. In addition, the automatic flushing valve (Automatic Drain valve) must be used.					
		Hours of operation, different hardnesses			
Steam generator output kW	Amount of deliming agent. Citric acid (1 bag 50g)	Softened water 0,01 – 1° dH	Soft water 1–3° dH	Medium-hard water 4–7° dH	Hard water 8–14° dH
3.4 kW	2 bags	7000	2300	900	350
4.5 kW	2 bags	3800	1300	500	190
6.0 kW	2 bags	2600	900	300	130
7.7 kW	2 bags	1700	600	200	90
9.5 kW	2 bags	1500	500	180	80
12 kW	2 bags	1300	400	160	70
14 kW	2 bags	1200	300	150	60

These service intervals are recommended by the manufacturer. Decalcification may be performed more often, if necessary.

The steam generator is ready to be used right after the calcification treatment. If there is a lemon scent in the steam room after the treatment, rinse the steam generator again. Use of citric acid is not hazardous to health.

Flushing and rinsing

HNS – M2 steam generator has an option for an automatic flush and rinse cycle (Accessory: Automatic drain valve). 15 minutes after the steam generator has stopped or has been stopped, the electronic flush valve will open. After the flush (takes 4 minutes) the steam generator will fill its tank again with cold water and flush it again (rinse). By emptying the steam generator's tank straight after use, the product will gain a long life cycle even in areas where water quality leaves room for improvement. Flushing the tank is not a substitute for a regular decalcification. After flushing, the steam generator will shut down to stand-by mode until the next programme is initiated.

Safety valve installation

The safety valve is installed on the steam pipe with using the provided ½" T connector. A separate downpipe directly to a drain or to the floor is installed on the safety valve. NOTE: Safety valve's downpipe must not be connected to the steam generator's draining pipe or the steam pipe.. Use the provided sealing tape or similar sealing on the threads.

Image.
Safety valve and flushing valve
(Automatic drain valve) installed.



Cleaning the steam room

Rinse the seats and the floor with warm water after every use (do not use a pressure washer). Clean the seats regularly with mild detergent. Use ethyl alcohol or dilutine. Never use abrasives, strongly alkaline detergents or solvents to clean the steam room seats and walls. Contact the manufacturer if necessary. It is important to clean the floor carefully all the way to the corners. Use hot water, a brush and floor detergent that removes dirt and grease.

The product's warranty will be void if the steam generator has been incorrectly installed or it has been used in a manner other than described in the user manual.

The warranty also expressly excludes operational faults if they are caused by hard water i.e. water with high levels of chalk, or otherwise impure water.

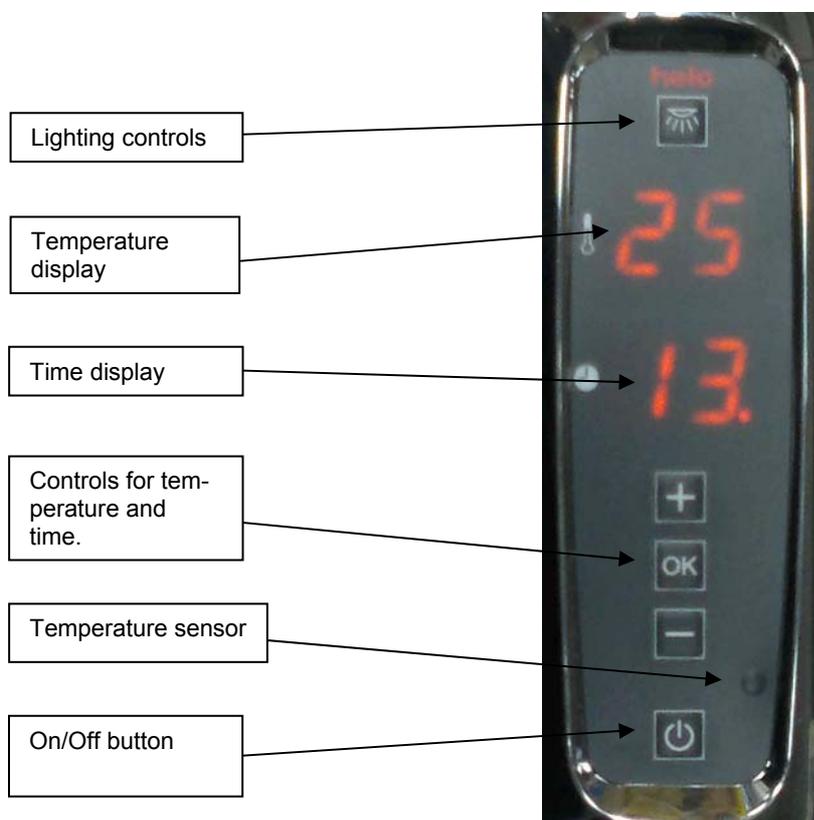
The steam generator must be maintained as described in the user manual.

Steam generator in professional use

In addition to decalcification treatment, it is recommended to make a service plan for steam generators in daily use (6 hours or more). Service is recommended to be done 6 times a year and it is to include visual inspection of the heating elements and the surface sensor, inspection and cleaning (lime accumulation) of the inner surface of the tank, and replacing components, if necessary. Tank cleaning is done through the heating element mounting holes.

Use of the steam generator HNS – M2

Control panel Midi 2 (RA 29)



Lighting controls Requires the light adapter 0043214 (sold separately) to function.



Temperature display Temperature range 30–50 °C.



Display of time remaining. Time setting 0–23 hours.



Use the plus button to increase temperature or time.



OK button accepts the modified setting or step forward e.g. for time settings.



Use the minus button to reduce the temperature or time.



On/Off button, to start or stop the steam generator.

Three different uses of the controls

- Control panel Midi 2
- On/Off push button
- Control panel Midi 2 and On/Off button together

Control panel Midi 2

The steam generator is started by pressing the On/Off button in the control centre. After that, the temperature display starts to flash. The temperature may be set with the + and – buttons in one degree steps between 30 °C – 50 °C. When the temperature figure on the display is correct, use the OK button to move to the time display or wait for three seconds after which the time display starts to flash. Time can be modified in one minute steps during the flashing using the + or - button up to 60 minutes after which the display will show hours up to 23. When there is 90 minutes left, the display changes to minute display. Before that, only full hours remaining are shown. When there is five minutes left, the time display starts to flash to indicate that bathing time is nearly over. You can use the On / Off button to restart the steam generator if necessary.

The latest time and temperature settings are saved in the memory.

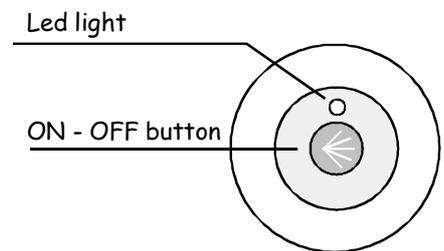
On/Off button function

If you use the On/Off button only, the steam generator will run for 30 minutes and stop automatically. You start the steam generator by pushing the button. The LED light over the push button lights up to show that the steam generator has started. Steam generator can be stopped by pressing the push button even before the 30minutes has run out, in which case the light turns off. Steamer can also be restarted, if desired.

A separate temperature sensor can be used with the steam generator, if push the On/Off button controls are used.

The sensor prevents the temperature in the steam room from raising above +50 °C. (Sensor 0043210)

See sensor installation on the next page.



Control panel Midi 2 and On/Off button together

You can use the On/Off button with the control panel in order to start or stop the steam generator when the control panel has been installed elsewhere. Press the On/Off button for four seconds and the LED light on the push button lights up to show that the steam generator has started. If you want to stop the steam generator using the On/Off button before the time on the control panel has run out, press for four seconds and the LED light will switch off. The control panel is used to set the temperature and time required.

Lighting controls

Lights can also be controlled with the control panel light button, which lights the LED indicator lights by the push button.

The steam generator connectors LC1 and LC2 on the circuit board are for lighting control. Connect the light adapter connectors LC1 and LC2 to the corresponding connectors on the steam generator circuit board. See for more detailed instructions on the manual enclosed with the light adapter. (Accessory: Light adapter 0043214)

Error messages

E1 The steam generator surface sensor does not sense any water (filling time two minutes) or the water tap is turned off when the steam generator is already running or something else is preventing the water from running into the steam generator. Ensure that the steam generator gets water. If the problem is located in the steam generator, it may require maintenance or repair.

E2 Error message appears when serial communication between the control centre and the circuit board is not working.

Troubleshooting requires service.

The steamer stop after the error message. Fix the cause of the malfunction or call service. Malfunction can be confirmed with the ON – OFF button.

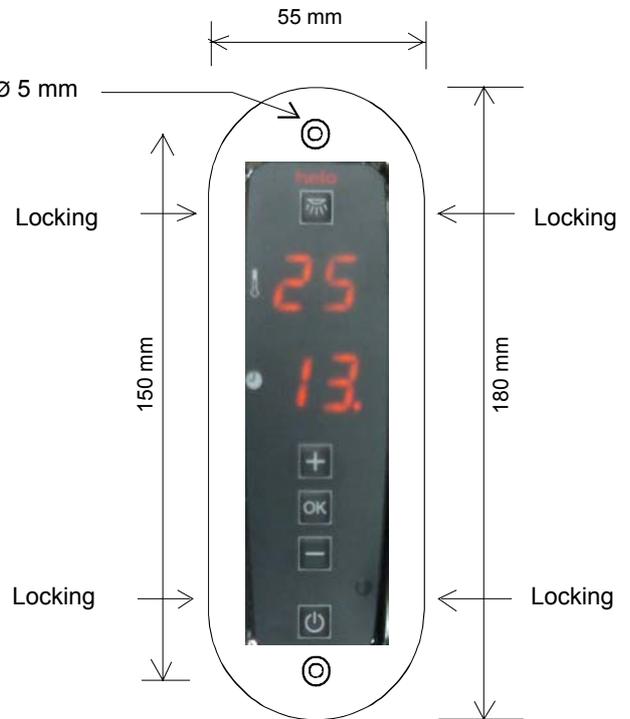
In **On / Off button** equipped steam generators, the LED light flashes rapidly when the steam generator is indicating a problem. The steam generator was started when the water tap was turned off or something else is preventing the water from running into the steam generator. This notification appears when the steam generator is running, if water intake is cut off. The error message can be confirmed with the push button. Fix the malfunction or have it fixed.

The circuit board has an output for alarm 24 V DC max 50 mA. The output is activated when E1 or E2 error message appears on the display or when the led on the push button flashes rapidly.

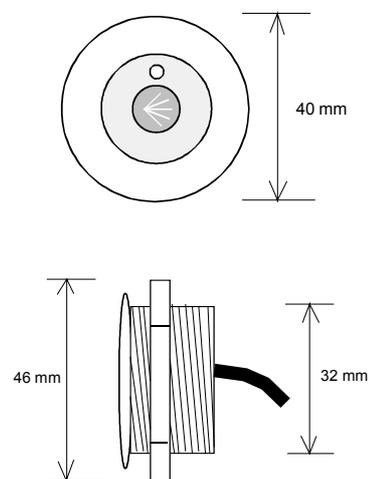
Control panel, Button and Sensor installation

The control panel is filled with sealing material making it moisture resistant. The control panel may be installed directly on a wall. The pipe hole in the steam room must be sealed to prevent moisture from travelling through the pipe into the structures. The cable is left behind the control panel. The cable can also come out of the bottom of the control panel, from a pre-marked hole.

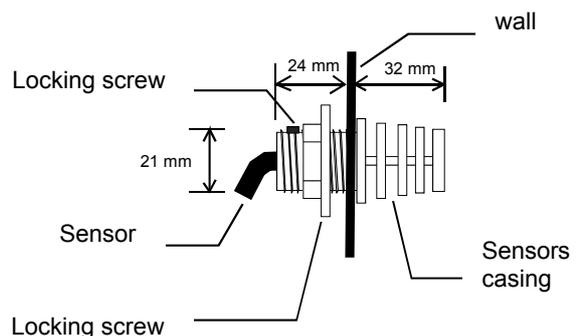
Control panel frame is pressed directly on it. Detaching is done with tool that comes with the unit. The frame has small holes on the edges. (4 holes) Push the locking pin lightly with the tool through the hole, one at the time and pull the frame outwards at the same time.



The push button is filled with sealant therefore it may be installed in the steam room. The push button may be installed through a wall (acrylic walls) or by making a suitable hole, where the push button can be embedded and sealed with appropriate sealant. Surface installation boxes may also be used, if necessary, they do not need to be tight, because the actual push button is moisture resistant.



The sensor is installed at a height of 170 cm from the floor preferably on the wall opposite the door. A retaining nut can be used with an acrylic wall. A hole can be made onto a thicker wall and seal it with an appropriate sealant to prevent moisture from getting into the structures. Insert the sensor in the case and tighten the cable using a clamping screw.



Troubleshooting

WARNING! Steam generators may have several electric circuits.
Make sure that the device is completely dead before any troubleshooting operations.

Checks and troubleshooting.

In case of malfunction check that:

- the control panel and the steam generator are installed according to the connection diagrams
- the steam generator is installed properly according to this instruction manual
- the downpipe has adequate fall towards the drain
- the dirt filter is clean. The filter is in the incoming water connector. Open the pipe connector for cleaning, remove the filter and remove all the chalk and dirt from it.
- there are no water pockets in the steam pipe or in the outgoing air conditioning pipe.
- there are no sharp bends in the steam pipe (bend radius must be at least 50 mm).
- any tap on the incoming water pipe to the steam generator is open.
- the steam room's structure and air conditioning match the installation and building instructions.

Troubleshooting chart

Possible causes and suggestions for fixes

Warming up takes abnormally long.

Cause: Inadequate power output of the steam generator. See output chart.

Action: *Replace with more powerful steam generator.*

Cause: Excessive ventilation of the steam room.

Action: *Reduce ventilation so that it is 10-20 m³ per person per hour.*

Cause: Blown fuse in the electrical cabinet

Action: *Replace the fuse.*

Action: *Replace the heating element*

Cause: The sensor is too close to the steam shower. [See test 2.](#)

Action: *Move the sensor to another location or redirect the steam shower.*

The steam room does not warm up or there is no steam.

Cause: Blown fuse in the electrical cabinet

Action: *Replace the fuse.*

Cause: No water is coming to the steam generator.

Action: *Open the incoming water tap.*

Cause: The control panel is not set up right.

Action: *Check the time and temperature settings.*

Cause: Dirt filter is blocked.

Action: *Remove the dirt filter from the incoming water connector and clean it.*

Cause: The electromagnetic valve for the incoming water is stuck.

Action: *Remove the electromagnetic valve and clean it.*

Cause: Too much chalk has accumulated in the steam generator's water tank. See test 1.

Action: *Clean the water tank and surface sensor's pin, and replace the heating elements, if necessary.*

Cause: The steam generator is connected for incorrect voltage.

Action: *Check the voltage and the steam generator's connections. See Connection diagram.*

Cause: The overheating protector has tripped. See test 4.

Action: *Check and fix possible faults in the steam pipe, e.g. blocks caused by several sharp bends, water pockets or significantly reduces inner diameter of the pipe. It is also possible that the tank has been filled with chalk accumulation or impurities. See the previous entry.*

Cause: Fault in the circuit board, control panel or electromagnetic valve.

Action: *Replace the faulty part.*

Warm water comes out of the steam nozzle, and there is little or no steam in the steam room.

Cause: The electromagnetic valve for the incoming water is stuck open because of dirt or electric fault. [See test 3.](#)

Action: *Remove the electromagnetic valve and clean it. Fix the electric fault.*

Cause: The electromagnetic valve is broken.

Action: *Replace the electromagnetic valve.*

Cause: Fault in circuit board.

Action: *Replace the circuit board.*

Warm water comes out of the steam nozzles in pulses or as weak continuous stream with steam.

Cause: Small water pocket in the steam pipe.

Action: *Remove the water pocket.*

Cause: Too much of the steam pipe is uninsulated.

Action: *Insulate the steam pipe.*

Warm water comes out of the steam generator's downpipe all the time.

Cause: Automatic electromagnetic flushing valve is stuck open.

Action: *Stop the steam generator. Try again after 80 minutes. If the fault remains, remove the automatic electromagnetic flushing valve and clean it.*

Banging noise from the water pipes when the electromagnetic valve opens or closes.

Cause: Inadequate connection in the water pipe coming into the steam generator.

Action: *Mount the water pipe securely on the wall.*

Cause: Recoil effect in the incoming water pipe.

Action: *Install about 1 metre of pressure-proof reinforced rubber hose into the steam generator end of the water pipe.*

Safety valve opens or the overheating protector trips.

Cause: Steam pipe is blocked. [See test 4.](#)

Action: *Remove the block.*

Cause: The inner diameter of the steam pipe is significantly reduced. See test 4.

Action: *Replace the pipe or the connection where the inner diameter is reduced (minimum inner diameter is 16 mm).*

Cause: Several sharp bends in the steam pipe. See test 4.

Action: *Make the bends less sharp.*

Cause: There is a large water pocket in the steam pipe. See test 4.

Action: *Install the steam pipe so that a water pocket does not form.*

Steam generation is irregular from the beginning.

Cause: The sensor is misplaced. [See test 2.](#)

Action: *Move the sensor or redirect the steam shower.*

Cause: Chalk or other impurities in the dirt filter.

Action: *Remove the dirt filter and clean it.*

TEST 1.**Checking chalk deposits in the water tank.**

Open the top lock nut in the steam generator. Lower a torch bulb that is connected to a battery with wires into the opening and light up the water tank's inside. If there is more than 3 cm chalk on the bottom, the steam generator has not been serviced and the chalk has not been removed according to the instructions.

It is also possible that the flushing and rinsing automation is not working. Check that the steam generator power has not been switched off after bathing with a switch that may fitted in the supply line. You can switch the power off from this switch only 80 minutes after the control panel has switched the power off.

Check the automatic flushing function by setting a bucket with a volume of about 12 litres under the downpipe. Start the steam generator for about 15 minutes. Switch off the steam generator **exactly** the same way you normally do after bathing. Wait at least 80 minutes and check if the bucket is filled with water. If it is not filled, there is a problem with the steam generator's electric connections or the power supply has been switched off on the wire from electrical cabinet directly to steam generator. It is also possible that the exhaust valve is blocked or the circuit board is faulty.

TEST 2.**Checking the thermostat sensor.**

Wet a small towel with water and hang it on the sensor. If the steam generator starts producing steam within 20 minutes, the sensor works. However, it is placed in a wrong place or the temperature setting is too low. If the steam production does not start, use the troubleshooting chart to find the fault.

TEST 3.**Checking the electromagnetic valve.**

Stop the steam generator from the control panel. If water still flows from the steam nozzles 10 minutes after the power has been switched off from the control panel, there is dirt in the electromagnetic valve. Remove the electromagnetic valve and clean it.

If the water flow stops within 10 minutes after the power has been switched off from the control panel, the fault is in the electrics (faulty connection or circuit board). It is also possible that too much chalk has accumulated in the water tank. See test 1.

TEST 4.**Checking the steam pipe using the safety valve or the overheating protector.**

Remove the steam pipe from the steam generator. Start the generator and let it run for about one hour. If the safety valve or the overheating protector does not trip during the test, there is a block in the steam pipe that prevents the steam flow. Follow the instructions in the troubleshooting chart.

The product's warranty will be void if the steam generator has been incorrectly installed or it has been used in a manner other than described in the user manual.

The warranty also expressly excludes operational faults if they are caused by hard water i.e. water with high levels of chalk, or otherwise impure water.

The steam generator must be maintained as described in the user manual.

ROHS**Ympäristönsuojeluun liittyviä ohjeita**

Tämän tuotteen käyttöiän päätyttyä sitä ei saa hävittää normaalin talousjätteen mukana, vaan se on toimitettava sähkö- ja elektroniikkalaitteiden kierrätykseen tarkoitettuun keräyspisteeseen.

Symboli tuotteessa, käyttöohjeessa tai pakkauksessa tarkoittaa sitä.



Valmistusaineet ovat kierrätettävissä merkintänsä mukaan. Käytettyjen laitteiden uudelleenkäytöllä, materiaalien hyödyntämisellä tai muulla uudelleenkäytöllä teet arvokkaan teon ympäristömme hyväksi.

Tuote palautetaan ilman kiuaskiviä ja verhoukiviä kierrätyskeskukseen.

Tietoa kierrätyspaikoista saat kuntasi palvelupisteestä.

Anvisningar för miljöskydd

Denna produkt får inte kastas med vanliga hushållssopor när den inte längre används. Istället ska den levereras till en återvinningsplats för elektriska och elektroniska apparater.

Symbolen på produkten, handboken eller förpackningen refererar till detta.



De olika materialen kan återvinnas enligt märkningen på dem. Genom att återanvända, nyttja materialen eller på annat sätt återanvända utsliten utrustning, bidrar du till att skydda vår miljö.

Produkten returneras till återvinningscentralen utan bastusten och eventuell täljstensmantel.

Vänligen kontakta de kommunala myndigheterna för att ta reda på var du hittar närmaste återvinningsplats.

Instructions for environmental protection

This product must not be disposed with normal household waste at the end of its life cycle. Instead, it should be delivered to a collecting place for the recycling of electrical and electronic devices.

The symbol on the product, the instruction manual or the package refers to this.



The materials can be recycled according to the markings on them. By reusing, utilising the materials or by otherwise reusing old equipment, you make an important contribution for the protection of our environment. Please note that the product is returned to the recycling centre without any sauna rocks and soapstone cover.

Please contact the municipal administration with enquiries concerning the recycling place.

Hinweise zum Umweltschutz

Dieses Produkt darf am Ende seiner Lebensdauer nicht über den normalen Haushaltsabfall entsorgt werden, sondern muss an einem Sammelpunkt für das Recycling von elektrischen und elektronischen Geräten abgegeben werden.

Das Symbol auf dem produkt, der Gebrauchsanleitung oder der Verpackung weist darauf hin.



Die Werkstoffe sind gemäß ihrer Kennzeichnung wiederverwertbar. Mit der Wiederverwendung, der stofflichen Verwertung oder anderen Formen der Verwertung von Altgeräten leisten Sie einen wichtigen Beitrag zum Schutze unserer Umwelt. Dieses Produkt soll ohne Steine und Specksteinmantel an dem Sammelpunkt für Recycling zurückgebracht werden.

Bitte erfragen Sie bei der Gemeindeverwaltung die zuständige Entsorgungsstelle.